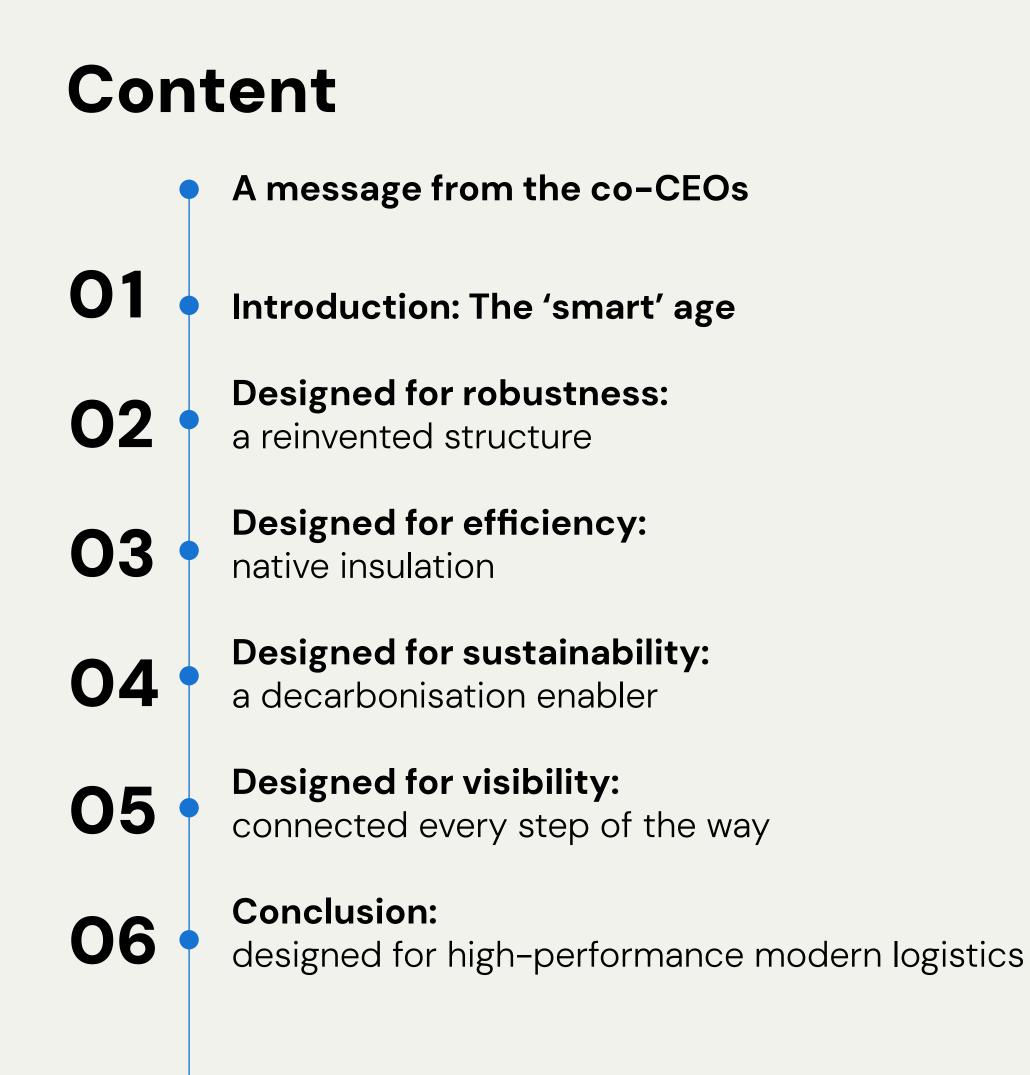
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Smart containers a comprehensive guide

November 2024





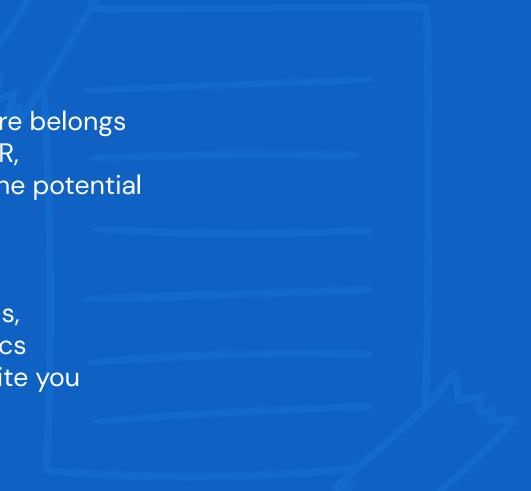
A message from the co-CEOs

"As we stand on the brink of a new era in logistics, it's clear that the future belongs to those who embrace innovation, sustainability, and efficiency. At AELER, we believe that the shipping container—a symbol of global trade—has the potential to be much more than just a box. It can be a catalyst for change; a tool for transformation.

This eBook explores how smart containers, with their advanced materials, integrated technologies, and sustainable design, can redefine the logistics landscape. We're proud to be at the forefront of this change, and we invite you to join us on this journey towards a smarter, more connected world."

David Baur & Naïk Londono Co-CEOs, AELER



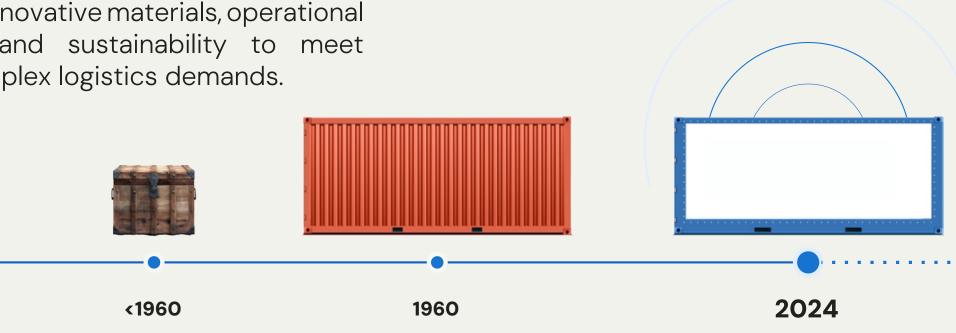


Introduction: The 'smart' age

The logistics and shipping industry is undergoing a significant transformation, driven by the push for efficiency, sustainability, and technological integration. At the heart of this shift is the "smart container"—an evolution beyond the traditional, box for transporting goods.

While smart containers were initially defined as <u>containers with loT sensors</u> for tracking location and conditions, this eBook proposes a broader view.

Just as the concept of "smart cities" evolved to include sustainability and improved services, a truly smart container encompasses more than connectivity. It integrates innovative materials, operational efficiency, and sustainability to meet today's complex logistics demands.



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This eBook explores each element that makes modern smart containers essential for a future-ready supply chain.

Smart container

A shipping container designed with cutting-edge materials, robust insulation, seamless digital integration, and built with sustainability in mind to delive an efficient and comprehensive logistics solution.

From wooden crates to steel boxes, shipping containers have evolved into cutting-edge smart containers.

Designed for robustness: a reinvented structure

Shipping containers have barely evolved over the last 60 years. Making them truly smart begins with rethinking how they are built.

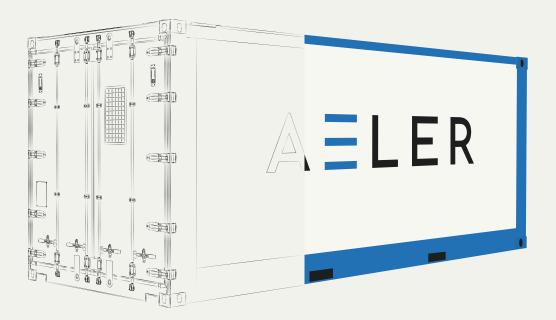
The challenge of structural integrity for safe shipping

Traditionally, steel has been the preferred for material shipping containers because of its strength, durability and relative affordability. However, despite its benefits, steel also has notable limitations, such as the tendency of steel container walls to deform and bulge when filled to maximum capacity with liquid cargo. These bulges occur for two reasons: because traditional containers were designed to withstand pressure on their corner posts rather than their side panels, and market demand for lower costs, which has driven manufacturers to reduce the thickness of the walls.

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As a result of the risk of bulging, operators are often forced to underutilise container capacity, typically limiting loads to up to 24 tons, even when additional space is available. This practice leads to inefficient and costly shipping operations.

Moreover, containers with sidewall deformations can cause damage during handling, a severe concern for logistics operations. As a result, vessel and rail operators may refuse to transport deformed containers, adding to logistical challenges and increasing downtime as these containers need repair or replacement.



Rethinking container design with modern composite materials

The use of composite materialscombinations of two or more materials with different physical and chemical properties— to manufacture smart container walls is an innovative solution to the bulging challenge. These materials offer exceptional strength, making smart containers up to 65% stronger than traditional steel containers while preserving internal space. This added strength allows composite containers to carry up to four tons more liquid in a flexitank, improving efficiency, reducing shipping costs, and increasing container availability for other shipments.

Beyond strength, the composite sandwich structure of smart container walls provides robust protection against physical damage, moisture, pest, and temperature f uctuations. With the right technology and <u>methods</u>, risks are reduced, efficiency is enhanced,

With the right technology and <u>methods</u>, risks are reduced, efficiency is enhanced, and standards in bulk liquid shipping are elevated, ensuring sensitive or high-value goods arrive in optimal condition.

Designed for robustness: **a reinvented structure**

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Case study: cutting costs and maximising efficiency in bulk liquid transportation

One of the world's leading multinational consumer goods companies utilised smart containers built with composite materials to increase payload capacity by up to four tons per shipment and reduce cost per ton of cargo transported by up to 10%, all the while enhancing cargo protection and maintaining product quality.

Read the full article







24 tons



Reinforced composite walls allow flexitanks to carry up to 17% more bulk liquid

Designed for efficiency: **native insulation** Smart containers are designed with builtin, native insulation to ensure optimal cargo integrity. This innovative feature makes transporting temperature-sensitive goods more efficient and secure. Shipping temperature-

Shipping temperaturesensitive goods: a new alternative

Traditional temperature control in shipping has relied on three main types of containers: <u>refrigerated containers</u> (reefers), non-operating reefers (NORs), and insulated standard steel containers fitted with single-use insulation like spray foam, liners, or blankets. While each of these methods serves its purpose, they come with notable drawbacks.

Reefers are effective but costly to operate, requiring a ship's power supply to operate a refrigeration unit. NORs are more economical as the unit is switched off, but are an inefficient use of space due to the

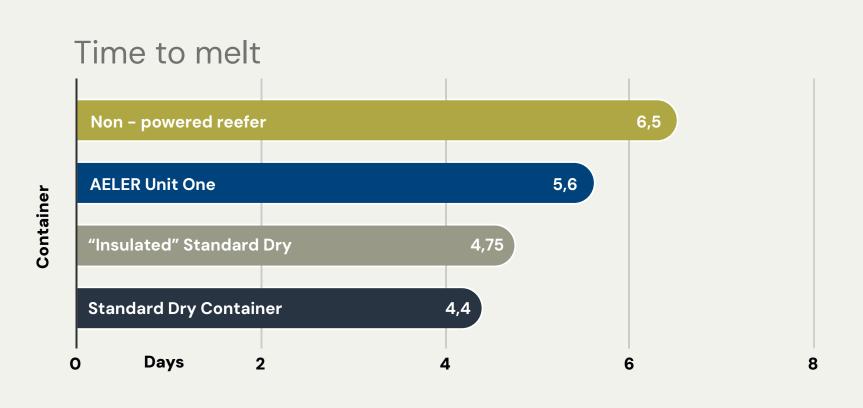


contrast, smart containers In are equipped with native insulation, thanks to a foam layer integrated directly into their composite walls. This innovative design eliminates the need for additional cooling engines and single-use insulation, offering a streamlined solution. By advancing the transportation of temperature-sensitive goods that don't require active cooling, these containers provide a more costeffective, environmentally friendly, and efficient option.

Similar thermal performance to an non-operating reefer: a field test

To compare the thermal performance of the different solutions for shipping goods, temperature-sensitive AELER conducted a field test, filling four different containers with 500 litres of ice.

The results of the test revealed that the ice took the longest to melt in the NOR (6.5 days), followed by Unit One (5.6 days), the insulated dry container (4.75 days), and the standard dry container (4.4 days).

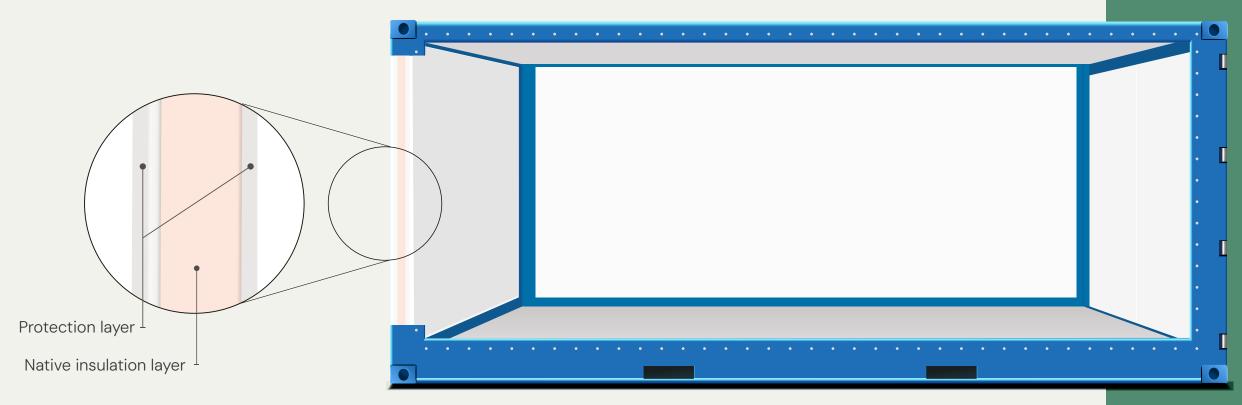






These findings are significant for several reasons. First, they show that Unit One's thermal performance surpasses that of insulated steel containers without relying on harmful and time-consuming singleuse plastic insulation.

Second, Unit One's thermal performance is comparable to that of an NOR, making it a viable alternative for transporting goods usually shipped in this type of container. Moreover, since Unit One does not contain a refrigeration unit, operators can ship up to <u>11% more cargo</u>, which directly translates into reduced per-unit transportation costs.



Smart containers with built-in insulation offer superior temperature and humidity control for cargo protection

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Case study: transforming pharmaceutical logistics with smart containers

A leading pharmaceutical company adopted smart containers, achieving enhanced temperature stability, a significant reduction in CO2 emissions, and a 21% decrease in logistics costs while ensuring complete end-to-end visibility and improved container availability.

Read the full article





Designed for sustainability: a decarbonisation enabler

As the world increasingly prioritises environmental responsibility, smart containers are crafted with sustainability at their core, engineered to actively support a circular economy. This is achieved throughout the conatiner's life cycle with three main strategies:

- **Design:** utilising environmentally friendly, recycled materials in manufacturing
- Cradle to cradle: enabling the repurposing of the entire container
- Cradle to grave: ensuring the recyclability of components at the end of their life cycle



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Sustainable manufacturing with recycled materials

Smart container panels are crafted from recycled materials that offer a more sustainable alternative to traditional steel containers. Though steel is recyclable, its production process is energy-intensive and has a significant environmental impact.

The floor of smart containers represents a significant innovation, transitioning from traditional, heavy, non-renewable materials to those sourced from renewable resources. These floors are also chemically treated for durability and coated with highly resistant, food-grade paint. This process not only prevents pest infestations but also extends the container's lifespan, reducing the need for frequent replacements and minimising environmental impact.

Container repurposing and end-of-life recycling

Sustainability in smart containers goes beyond their operational lifespan. These containers can be repurposed for various applications, enhancing their contribution to the circular economy and reducing waste.

Temporary structures: smart containers can be transformed into booths, housing units, temporary office spaces, or mobile kiosks. Their durability and insulation make them ideal for these applications, offering a second life beyond their original use.

Trailers and mobile units: with minimal modification, smart containers can serve as the foundation for mobile trailers or units, providing a sustainable solution for industries ranging from construction to retail.

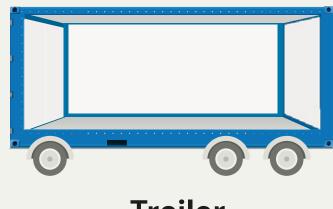
Alternatively, at the end of their service life, the metal joints and reinforcements can be melted down and reused, conserving resources and reducing waste.



Booth







Trailer

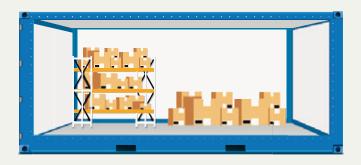
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Temporary workspace



Mobile kiosk



Mobile storage

Designed for sustainability: **a decarbonisation enabler**

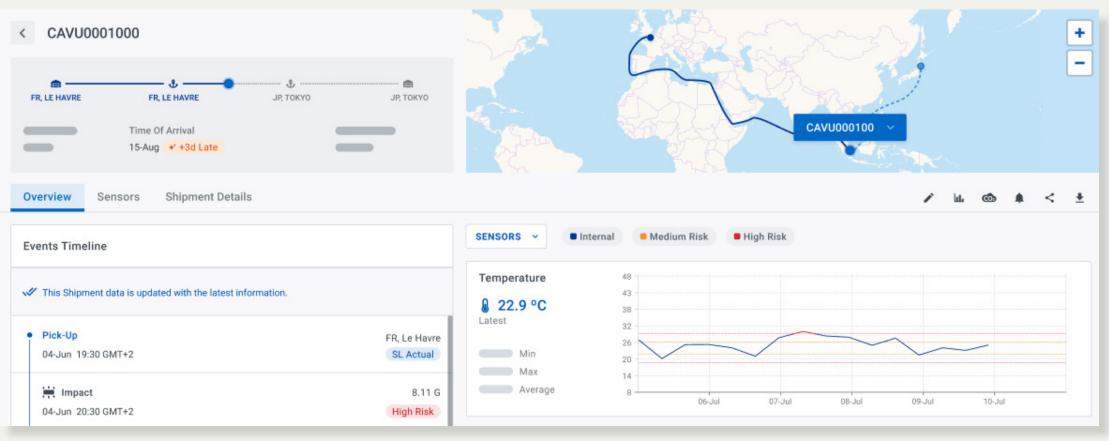
Designed for visibility: connected every step of the way

The logistics and shipping industry faces As discussed, traditional smart containers significant challenges due to the lack of address many of these issues by real-time visibility into shipping containers. incorporating Internet of Things (IoT) technology, Traditional steel containers provide no transforming ordinary insights into critical factors like location, containers into connected, intelligent temperature, humidity, and door status. assets that provide real-time visibility This leaves shippers and cargo owners into cargo conditions. These containers unable to respond promptly to extreme give operators and shippers enhanced conditions or unauthorised container control, security, and efficiency access, increasing the risk of damaged throughout shipping, offering insights goods, shipment delays, and higher costs. that improve customer satisfaction and operational outcomes.

Empowering shippers with IoT sensors and real-time monitoring

Smart containers by design take it one step further by incorporating pre-installed IoT sensors directly into the container's construction. This eliminates the need for separate installations, additional procurement, or additional subscriptions typically required for containers using addon IoT devices. As a result, smart containers by design offer a seamless, ready-to-use solution with superior integration into data systems.

Data from integrated IoT sensors is also fed into a **unified dashboard**, accessible from the moment the smart container is acquired, giving shippers and operators a comprehensive view of the cargo's condition and position at any moment.



Control Tower: the platform for real-time cargo updates, tracking every change and movement

With the data and insights these smart These smart monitoring platforms go containers provide, operators can monitor beyond basic tracking. They aggregate up-to-date information from various their cargo's safety every step of the way. shipping lines, including detailed updates **Proactive alerts** signal when a shipment on vessel and port events like Estimated is at risk, allowing immediate action to Time of Arrival (ETA), loading, discharging, protect the products and ensure their departures. With this system, arrival at the final destination. Moreover, and operators can receive advanced warnings the convenience of receiving notifications of potential delays-sometimes even on various devices enables quick reactions before the shipping line reports them. This to disruptions through a single, integrated predictive capability allows for proactive platform without needing to log onto disruption management, helping to keep different systems. the supply chain smooth and efficient.

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The importance of a smart fleet management: maximising efficiency and reducing costs

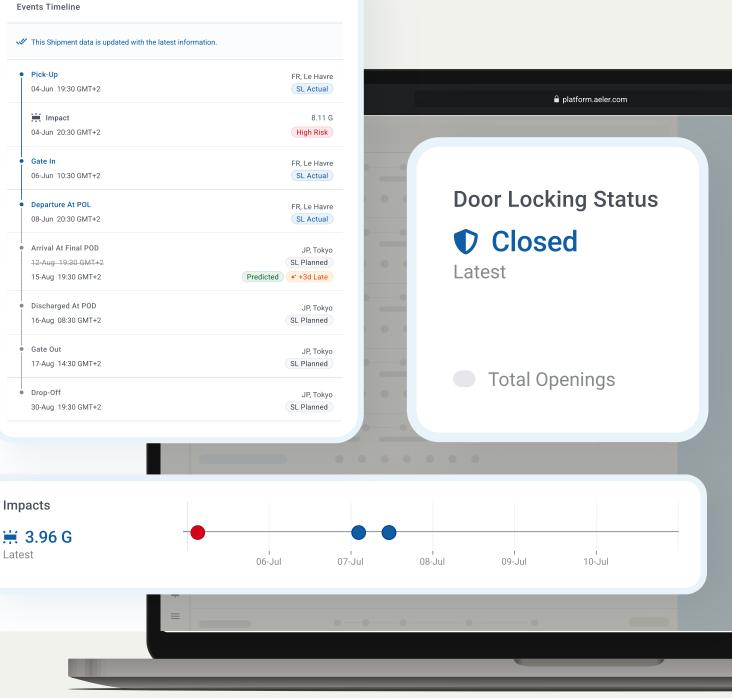
Finally, smart containers, equipped with IoT devices that provide real-time data, significantly enhance the capability of container fleet management tools, which use data analysis and optimisation algorithms to make containers available when and where needed.

This continuous data stream from IoT devices allows container fleet management tools to perform more effectively. Advanced analysis and optimisation algorithms ensure containers are available precisely when and where they are needed. The result is precise container positioning, reducing inefficiencies associated with empty container movements and ensuring continuous utilisation across the fleet.

Container fleet management

The use of data data analysis and optimisation algorithms to position containers so that they are available when and where needed.

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Conclusion: designed

designed for highperformance modern logistics Smart containers by design reflect a deep understanding of the challenges faced by modern logistics, addressing issues from payload capacity and cargo protection to sustainability, visibility and costeffectiveness.

These containers are built to last, enhance operational efficiency, and reduce environmental impact. Moreover, the digital connectivity through IoT sensors and advanced monitoring platform offers unprecedented visibility and control over the shipping process.

- This technological integration enables more informed decision-making, proactive management of potential disruptions, and significantly reduced operational inefficiencies.
- Smart containers are more than just
 containers; they are a comprehensive
 solution designed to meet the demands
 of a rapidly evolving logistics industry.
 By embracing these innovations, it can
 achieve greater efficiency, sustainability,
 and resilience, paving the way for a more
 connected and environmentally conscious
 shipping future.

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